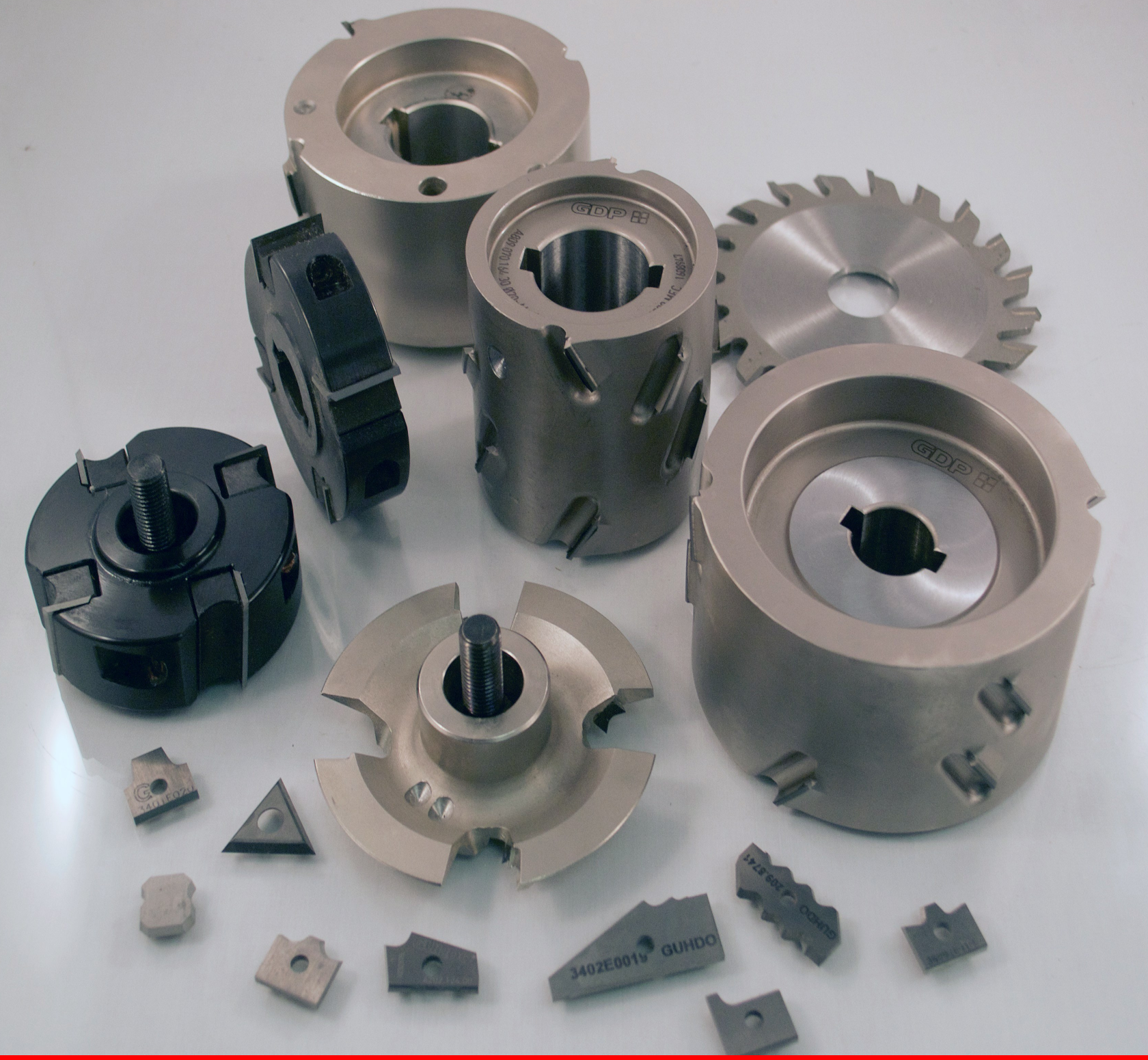
GDP® GUHDO®



EDGEBANDER TOOLING

INDEX

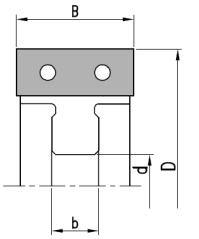
Insert Trimmers Straight	4-5
Insert Trimmers Radius	6-7
HSK25-HSK32 Trimmers	8-9
PCD Premill Cutters	10
Saw Blades	11
Insert Knives	12-14

STRAIGHT INSERT TRIMMING CUTTERS

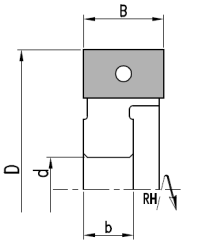
4048

D	B / b	d	Z	Style	Rotation	Insert	DKN	Part-No.
Biesse								
70mm	20/22mm	20mm	6	C	RH	5	6x2.8	4048.510.03
70mm	20/22mm	20mm	6	C	LH	5	6x2.8	4048.520.03
80mm	20/22mm	20mm	6	C	RH	5	6x2.8	4048.511.03
80mm	20/22mm	20mm	6	C	LH	5	6x2.8	4048.521.03
80mm	30/22mm	20mm	6	C	RH	6	6x2.8	4048.512.03
80mm	30/22mm	20mm	6	C	LH	6	6x2.8	4048.522.03
70mm	16/19mm	16mm	6	D	RH	4	5x2.3	4048.513.03
70mm	16/19mm	16mm	6	D	LH	4	5x2.3	4048.523.03
Brandt								
70mm	12/10mm	16mm	4	A	Both	1	5x2.3	4048.301.02
70mm	12/10mm	16mm	6	A	Both	1	5x2.3	4048.302.02
70mm	20/12.5mm	20mm	4	B	RH	5	6x3.5	4048.301.03
70mm	20/12.5mm	20mm	4	B	LH	5	6x3.5	4048.302.03
70mm	20/12.5mm	20mm	6	B	RH	5	6x3.5	4048.303.03
70mm	20/12.5mm	20mm	6	B	LH	5	6x3.5	4048.304.03
Fravol								
70mm	20/11.5mm	20mm	6	B	RH	5	6x3.5	4048.311.03
70mm	20/11.5mm	20mm	6	B	LH	5	6x3.5	4048.310.03
80mm	30/25.5mm	20mm	6	B	RH	6	6x3.5	4048.313.03
80mm	30/25.5mm	20mm	6	B	LH	6	6x3.5	4048.312.03
HolzHer								
50mm	12/10mm	16mm	2	A	Both	1	5x2.3	4048.101.02
50mm	15/10mm	16mm	2	A	Both	3	5x2.3	4048.102.02
70mm	20/11mm	20mm	4	A	Both	5	6x3.5	4048.309.02
80mm	40/25mm	30mm	4	A	Both	7	6x3.5	4048.502.02
Homag/IMA/Raimann								
50mm	12/10mm	16mm	2	A	Both	1	5x2.3	4048.101.02
50mm	15/10mm	16mm	2	A	Both	3	5x2.3	4048.102.02
70mm	12/10mm	16mm	4	A	Both	1	5x2.3	4048.301.02
70mm	12/10mm	16mm	6	A	Both	1	5x2.3	4048.302.02
70mm	20/10mm	16mm	6	A	Both	5	6x3.5	4048.307.02
70mm	20/11mm	20mm	4	A	Both	5	6x3.5	4048.309.02
70mm	20/11mm	16mm	4	A	Both	5	5x2.3	4048.306.02
70mm	20/12.5mm	16mm	4	B	RH	5	5x2.3	4048.101.03
70mm	20/12.5mm	16mm	4	B	LH	5	5x2.3	4048.102.03
70mm	20/12.5mm	20mm	4	B	RH	5	6x3.5	4048.301.03
70mm	20/12.5mm	20mm	4	B	LH	5	6x3.5	4048.302.03
70mm	20/12.5mm	20mm	6	B	RH	5	6x3.5	4048.303.03
70mm	20/12.5mm	20mm	6	B	LH	5	6x3.5	4048.304.03
IDM								
70mm	12/10mm	16mm	4	A	Both	1	5x2.3	4048.301.02
70mm	12/10mm	16mm	6	A	Both	1	5x2.3	4048.302.02
70mm	20/11mm	16mm	4	A	Both	5	5x2.3	4048.306.02
70mm	20/10mm	16mm	6	A	Both	5	6x3.5	4048.307.02
Olimpic								
70mm	20/10mm	16mm	6	A	Both	5	6x3.5	4048.307.02
70mm	30/12mm	16mm	4	A	Both	6	6x3.5	4048.311.02
70mm	40/20mm	16mm	4	A	Both	7	6x3.5	4048.312.02

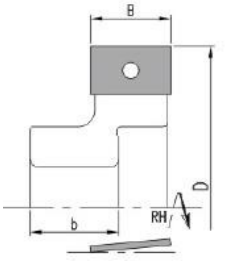
A



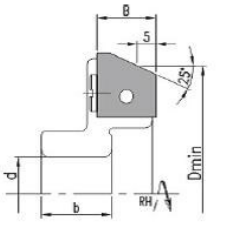
B



C



D



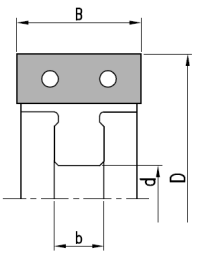
Maximum RPM 18000
Other sizes are available on request.
FOR REPLACEMENT INSERTS, PLEASE SEE FOLLOWING PAGE.

STRAIGHT INSERT TRIMMING CUTTERS

D	B/b	d	Z	Style	Rotation	Insert	DKN	Item-No.
SCM								
48mm	14.6/20mm	16mm	2	E	RH	2	5x2.3	4048.400.03
48mm	14.6/20mm	16mm	2	E	LH	2	5x2.3	4048.401.03
52.8mm	14.6/20mm	16mm	2	F	RH	2	5x2.3	4048.410.03
52.8mm	14.6/20mm	16mm	2	F	LH	2	5x2.3	4048.411.03
72mm	30/12mm	16mm	4	B	RH	6	6x3.5	4048.315.03
72mm	30/12mm	16mm	4	B	LH	6	6x3.5	4048.314.03
Stefani								
70mm	12/10mm	16mm	4	A	Both	1	5x2.3	4048.301.02
70mm	12/10mm	16mm	6	A	Both	1	5x2.3	4048.302.02
70mm	15/10mm	16mm	4	A	Both	3	6x3.5	4048.313.02
72mm	20/11mm	16mm	4	A	Both	5	6x3.5	4048.314.02
72mm	30/12mm	16mm	4	B	RH	6	6x3.5	4048.315.03
72mm	30/12mm	16mm	4	B	LH	6	6x3.5	4048.314.03
75mm	20/11mm	16mm	4	A	Both	5	6x3.5	4048.401.02
75mm	30/11mm	16mm	4	A	Both	6	6x3.5	4048.402.02
80mm	20/11mm	16mm	4	A	Both	5	5x2.3	4048.503.02
80mm	30/11mm	16mm	4	A	Both	6	5x2.3	4048.504.02

Maximum RPM 18000
Other sizes are available on request.

A

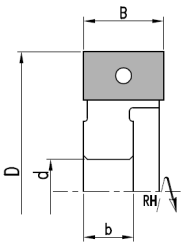


REPLACEMENT INSERTS

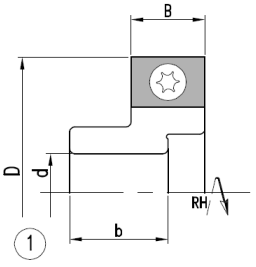
Please refer to the corresponding “Insert” designation in the preceding tables to identify the correct insert for respective cutters.

Dimensions	Insert	Item-No.
12x12x1.5mm	1	4200.012.00
14.6x9x1.5mm	2	4200.146.09
15x12x1..5mm	3	4200.015.00
16x17.5x2mm	4	765.113
20x12x1.5mm	5	4200.020.00
30x12x1.5mm	6	4200.030.00
40x12x1.5mm	7	4200.040.00

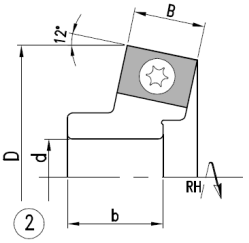
B



E



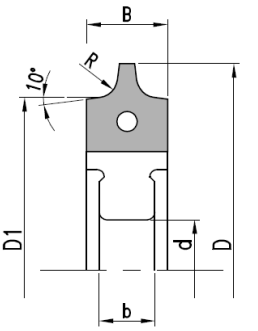
F



RADIUS INSERT TRIMMING CUTTERS

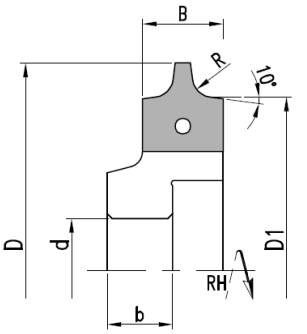
D	D1	B/b	d	DKN	Style	R	Z	Part-No.
Homag								
73mm	61mm	16/11mm	16mm	5x2.3	A	2	3	4047.102.56
	61mm	16/11mm	16mm	5x2.3	A	3	3	4047.103.56
HolzHer								
73mm	61mm	16/11mm	20mm	6x3.5	A	2	3	4047.202.56
	61mm	16/11mm	20mm	6x3.5	A	3	3	4047.203.56
IDM								
73.3mm	61.3mm	16/10mm	16mm	5x2.3	A	2	3	4047.306.56
	61.3mm	16/10mm	16mm	5x2.3	A	3	3	4047.307.56
IMA								
82mm	70mm	16/11mm	20mm	6x3.5	A	2	4	4047.302.56
	70mm	16/11mm	20mm	6x3.5	A	3	4	4047.303.56

Replacement inserts: See Pages 14



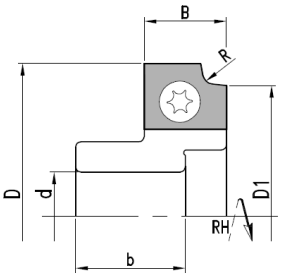
D	D1	B/b	d	DKN	R	Z	Rot.	Part-No.
IMA								
82mm	70mm	16/13mm	20mm	6x3.5	2	4	RH	4047.102.57
	70mm	16/13mm	20mm	6x3.5	2	4	LH	4047.103.57
	70mm	16/13mm	20mm	6x3.5	3	4	RH	4047.104.57
	70mm	16/13mm	20mm	6x3.5	3	4	LH	4047.105.57

Replacement inserts: See Pages 14



D	D1	B/b	d	DKN	R	Z	Rot.	Part-No.
SCM								
55.5mm	47.5mm	15/20mm	16mm	5x2.3	1	2	RH	4047.200.57
	47.5mm	15/20mm	16mm	5x2.3	1	2	LH	4047.210.57
	47.5mm	15/20mm	16mm	5x2.3	1.5	2	RH	4047.201.57
	47.5mm	15/20mm	16mm	5x2.3	1.5	2	LH	4047.211.57
	47.5mm	15/20mm	16mm	5x2.3	2	2	RH	4047.202.57
	47.5mm	15/20mm	16mm	5x2.3	2	2	LH	4047.212.57
	47.5mm	15/20mm	16mm	5x2.3	2.5	2	RH	4047.203.57
	47.5mm	15/20mm	16mm	5x2.3	2.5	2	LH	4047.213.57
	47.5mm	15/20mm	16mm	5x2.3	3	2	RH	4047.204.57
	47.5mm	15/20mm	16mm	5x2.3	3	2	LH	4047.214.57

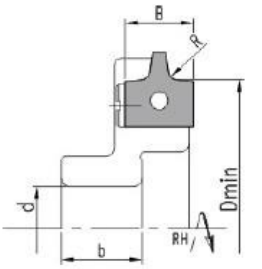
Replacement inserts: See Page 13



RADIUS INSERT TRIMMING CUTTERS

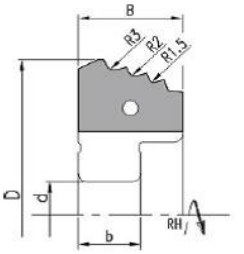
D	D1	B/b	d	DKN	R	Z	Rot.	Part-No.
Biesse								
70mm	62mm	16/19mm	16mm	5x2.3	2	4	RH	4047.302.57
	62mm	16/19mm	16mm	5x2.3	2	4	LH	4047.303.57
	62mm	16/19mm	16mm	5x2.3	3	4	RH	4047.304.57
	62mm	16/19mm	16mm	5x2.3	3	4	LH	4047.305.57

Replacement inserts: 3401E0201 (R2)
3401E0202 (R3)



D	D1	B/b	d	DKN	R	Z	Rot.	Part-No.
Biesse								
75mm		25mm	20mm	6x3.5	1.5/2/3	4	RH	4047.310.57
		25mm	20mm	6x3.5	1.5/2/3	4	LH	4047.311.57

Replacement inserts: 3402N0036 (RH)
3402N0035 (LH)



HSK-25R STRAIGHT INSERT TRIMMER 4049

Straight Cutter with 4-sided carbide inserts

D	B/b	d	Z	Part-No. RH	Part-No. LH
Homag/IMA					
70mm	14.3/23mm	HSK25R	4	4049.101.99	4049.102.99

Replacement inserts: 4200.143.14

Straight Cutter with shear, uses 2-sided carbide inserts.

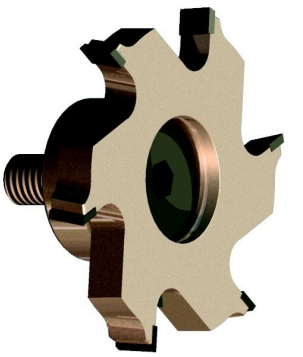
D	B/b	d	Z	Part-No. RH	Part-No. LH
Homag/IMA					
70mm	24mm	HSK25R	4	4049.101.98	4049.102.98

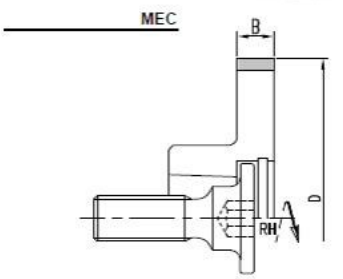
Replacement inserts: 4200.247.12

HSK-25R STRAIGHT DIAMOND TRIMMER 4949

Polycrystalline Diamond (PCD) straight trimming cutter

D	B/b	d	Z	Part-No. RH	Part-No. LH
Homag/IMA					
70mm	8/23mm	HSK25R	4	4949.070.18	4949.070.08
70mm	8/23mm	HSK25R	6	4949.070.28	4949.070.38
70mm	15/23mm	HSK25R	4	4949.070.05	4949.070.15
70mm	15/23mm	HSK25R	6	4949.070.25	4949.070.35





HSK-25R RADIUS INSERT TRIMMER

4049

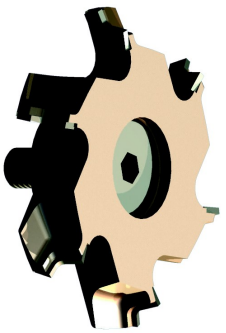
D	B/b	d	Z	R	Part-No. RH	Part-No. LH
Homag/IMA						
79mm	23mm	HSK25R	4	2	4049.101.86	4049.102.86
79mm	23mm	HSK25R	4	3	4049.103.86	4049.104.86

HSK-25R RADIUS DIAMOND TRIMMER

4949

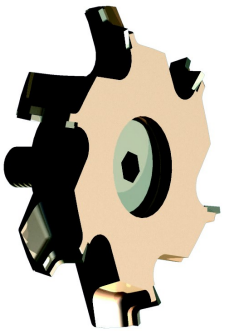
Polycrystalline Diamond (PCD) radius trimming cutter

D	B/b	d	Z	R	Part-No. RH	Part-No. LH
Homag/IMA						
79	23	HSK25R	4	1	4949.101.97	4949.001.97
79	23	HSK25R	4	2	4949.102.97	4949.002.97
79	23	HSK25R	6	2	4949.202.97	4949.302.97
79	23	HSK25R	4	3	4949.103.97	4949.003.97
79	23	HSK25R	6	3	4949.203.97	4949.303.97



HSK-32 RADIUS DIAMOND (PCD) TRIMMER

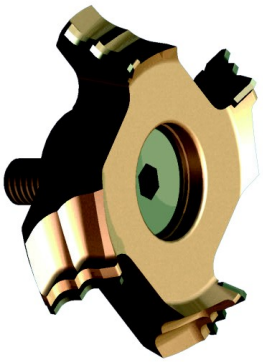
D	d	Z	R	Part-No. RH	Part-No. LH
Homag/IMA					
75	HSK32	4	1	4949.101.96	4949.001.96
75	HSK32	4	2	4949.102.96	4949.002.96
75	HSK32	6	2	4949.202.96	4949.302.96
75	HSK32	4	3	4949.103.96	4949.003.96
75	HSK32	6	3	4949.203.96	4949.303.96



HSK-25R MULTI-RADIUS PCD TRIMMER

4949

D	d	Z	R	Part-No. RH	Part-No. LH
Homag/IMA					
85	HSK25R	4	2/3	4949.104.97	4949.004.97
85	HSK25R	6	2/3	4949.106.97	4949.006.98



DIAMOND PREMILL CUTTERS

Diameter	Width	Bore	DKN	Wings	Item No. RH	Item No. LH
Biesse						
80mm	48/25mm	20mm	6.5x3.5	2+2	7809.148.20	7809.048.20
80mm	65/53mm	30mm	8x3.3	3+3	3401E0225	3401E0225
80mm	65/53mm	30mm	8x3.3	2+2	3401A0412	3401A0412
80mm	75/53mm	30mm	8x3.3	3+3	3401E0224	3401E0224
100mm	30/75mm	30mm	8x3.3	4+4	3401E0131	3401E0131
100mm	45/75mm	30mm	8x3.3	4+4	3401E0148	3401E0148
100mm	65/75mm	30mm	8x3.3	4+4	3401E0136	3401E0136
100mm	70mm	30mm	8x3.3	3+3	3401E0128	3401E0128
125mm	42/47mm	30mm	8x3	3+3	3401N0226	3401N0226
125mm	63mm	30mm	8x3	3+3	3401N0227	3401N0227
125mm	64/49mm	30mm	8x3.2	3+3	CSEN350087	CSEN350087
SCM						
50mm	59mm	16mm		3+3	0533720822G	0533720822G
80mm	27-52mm	30mm		3+3+3+3	99-003061-2488	99-003061-2488
80mm	65/67mm	30mm	8x3	3+3	0756021096C	0756021096C
100mm	49mm	30mm		3+3	99-003062-2488	99-003062-2488
100mm	49mm	30mm		2+2	0777160010D	0777160009C
100mm	64/40.6mm	30mm	8x3	3+3	0777160001E	0777160001E
Cehisa						
100mm	50/25mm	20mm	6x3	2	7809.100.150	7809.100.050
Brandt - IMA						
100mm	34/34mm	30mm	8x3	3+3	7809.100.134	7809.100.034
100mm	44.5/40.6mm	30mm	8x3	3+3	7809.100.143	7809.100.043
100mm	63mm	30mm	8x3	3+3	7809.100.163	7809.100.063
IMA						
125mm	34/34mm	30mm	8x3	3(x3)	7809.125.134	7809.125.034
125mm	43/42mm	30mm	8x3	3(x4)	7809.125.143	7809.125.043
125mm	63/42mm	30mm	8x3	3(x6)	7809.125.163	7809.125.063
Griggio						
80mm	65/25mm	20mm	6.5x3.5	2+2	7809.080.465	7809.080.365
HolzHer						
70mm	48mm	30mm	8x3	2+2	7809.070.148	7809.070.048
70mm	54/31mm	30mm	8x3	2+2	7809.070.154	7809.070.054
70mm	64/39mm	30mm	8x3	2+2	7809.070.164	7809.070.064
100mm	48/25mm	30mm	8x3	2+2	7809.100.148	7809.100.048
100mm	63/25mm	30mm	8x3	3+3	7809.100.163	7809.100.063
Homag						
125mm	34/36mm	30mm	8x3	3 (x2)	7809.125.234	7809.125.234
125mm	63/40mm	30mm	8x3	3(x6)	7809.125.263	7809.125.263
180mm	43/58.5mm	35mm	10x3.3	4(x4)	7809.180.143	7809.180.043
180mm	63/58.5mm	35mm	10x3.3	4(x4)	7809.180.163	7809.180.063

WE SHARPEN ALL DIAMOND PREMILL CUTTERS

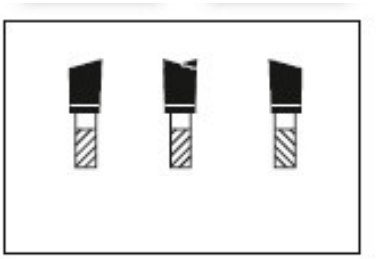
FAST TURNAROUND GUARANTEED

HI-SHEAR DIAMOND PREMILL

Hi-Shear Premill Cutter for high feed rate and material greater cut depth

Diameter	Width	Bore	DKN	Wings	Item No. RH	Item No. LH
100mm	25mm	30mm	8x3	3+3	7827.100.125	7827.100.125
100mm	35mm	30mm	8x3	3+3	7827.100.135	7827.100.135
100mm	48mm	30mm	8x3	3+3	7827.100.148	7827.100.148
125mm	35mm	30mm	8x3	3+3	7827.125.135	7827.125.135
125mm	48mm	30mm	8x3	3+3	7827.125.148	7827.125.148

CARBIDE-TIPPED END TRIM BLADES



D	Kerf	Bore	Pinholes	Z	Tooth Style	Item No. RH	Item No. LH
Biesse							
115mm	3.2mm	52mm	3 C/S	30	pos. single bevel	3402E0007	3402E0002
115mm	3.2mm	56mm	3 C/S	30	pos. single bevel	3402E0009	3402E0010
120mm	3.6mm	40mm	4 C/S	16+4	pos. single bevel	3401N0209	3401N0210
130mm	3.6mm	30mm	4 C/S	20+4	pos. single bevel	3401N0302	3401N0303
130mm	3.6mm	30mm	4	20	pos. alternate bevel	3401N0301	3401N0301
140mm	3.6mm	30mm	3+3 C/S	36	pos. alternate bevel	3401N0503	3401N0503
140mm	3.2mm	30mm		36	pos. single bevel	3402E0001	3402E0006
150mm	3.6mm	30mm	3 C/S	36+4		3401E0025	3401A0024
160mm	3.2mm	20mm		48	pos.alternate bevel	3401E0007	3401E0007
SCM/IDM/Stefani							
90mm	3.0mm	30mm		20	pos. single bevel	0356005042L	0356005041G
100mm	2.4mm	30mm		30	pos.alternate bevel	2092.100.30	2092.100.30
100mm	2.4mm	30mm		30	pos.alternate bevel	0533725633B	0533725633B
110mm	3.0mm	32mm		20	pos.alternate bevel	0756020604A	0756020604A
115mm	2.6mm	30mm		30	pos.alternate bevel	0533725662C	0533725662C
125mm	3.2mm	20mm		36	pos. single bevel	0000620052A	0000620053C
125mm	3.2mm	20mm		40	pos. single bevel	2060.125.20	2060.125.21
125mm	3.0mm	30mm		18	pos. single bevel	0356019319E	0356019320F
125mm	4.5mm	30mm		20	pos.alternate bevel	0533750121F	0533750121F
140mm	3.0mm	30mm		16+4	pos. single bevel	0356006524D	0356006523B
150mm	3.2mm	20mm		24	pos. single bevel	0535451820B	0535451821D
150mm	3.2mm	30mm		36	pos. single bevel	0000620065H	0000620066A
150mm	3.2mm	35mm		24+6	pos.single bevel	2060.150.35	2060.151.35
160mm	3.2mm	20mm		24	pos. single bevel	0535451823H	0535451822F
170mm	3.2mm	20mm		36	pos. single bevel	0369924007G	0369924006E
180mm	2.8mm	20mm		40	pos. single bevel	0369804825G	0369804824E
Homag/Brandt							
100mm	3mm	32mm		20	pos. single bevel	2060.101.32	2060.100.32
100mm	2.6mm	32mm		30	pos.alternate bevel	2092.100.32	2092.100.32
100mm	3.2mm	22mm		20	pos. single bevel	2060.100.23	2060.100.24
100mm	3mm	32mm		20	neg. single bevel	2060.103.32	2060.102.32
100mm	3.6mm	32mm		20	pos.alternate bevel	2060.104.32	2060.104.32
110mm	3.6mm	32mm		20	pos.alternate bevel	2060.110.32	2060.110.32
120mm	3.2mm	32mm		24	pos.alternate bevel	2060.120.32	2060.120.32
120mm	3.6mm	40mm		24	pos.alternate bevel	2060.120.40	2060.120.40
HolzHer							
90mm	3.2mm	30mm		20	pos.alternate bevel	2060.090.30	2060.090.30
110mm	3.6mm	22mm		20	pos.alternate bevel	2060.110.22	2060.110.22
120mm	3.2mm	20mm		24	pos.alternate bevel	2060.120.20	2060.120.20
160mm	2.6mm	30mm		24	pos.alternate bevel	2060.160.30	2060.160.30
IMA							
100mm	3.0mm	22mm		20	pos. single bevel	2060.100.22	2060.101.22
150mm	3.5mm	22mm		48	pos.alternate bevel	2060.154.22	2060.154.22
160mm	3.5mm	22mm		48	pos.alternate bevel	2060.160.22	2060.160.22
Cehisa							
100mm	3.0mm	32mm		20	pos. single bevel	2060.100.32	2060.101.32
110mm	3.2mm	32mm		30	pos. single bevel	2060.110.50	2060.110.51

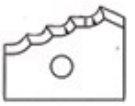
GDP® GUHDO®

BIESSE RADIUS INSERTS

Width	Height	Thickness	R	Style	Item No. RH	Item No. LH
25mm	19.6mm	2mm	1.5/2/3	B	3402N0036	3402N0035
35mm	18mm	2mm	1/1.5	C	3402N0159	3402N0160
35mm	18mm	2mm	2/3	C	3402N0167	3402N0168
35mm	16.9mm	2mm	1.5/3	C	CSEN700030	CSEN700029
35mm	16.9mm	2mm	2/3	C	CSEN700031	CSEN700032
35mm	16.9mm	2mm	2/3	C	3402A0099	3402A0100
40mm	17mm	2mm	2/3	C	3402E0018	3402E0019
40mm	17mm	2mm	2	C	3402N0140	3402N0143
40mm	17mm	2mm	3	C	3402N0139	3402N0142
20mm	8mm	1.5mm	2	D	3401E0041	3401E0041
20mm	8mm	1.5mm	3	D	3401E0020	3401E0020
20mm	17.4mm	2mm	1	W	3401E0073	3401E0073
20mm	17.4mm	2mm	1.5	W	3401E0092	3401E0092
20mm	17.4mm	2mm	2	W	3401E0040	3401E0040
20mm	10mm	2mm	3	D	3401E0020	3401E0020
20mm	16.2mm	2mm	2	D	3402N0125	3401N0125
20mm	16.2mm	2mm	3	W	3401E0018	3401E0018
20mm	16.2mm	2mm	3	W	3402N0126	3402N0126
16mm	16.5mm	2mm	1	D	3402A0087	3402A0087
15.92mm	17.29mm	2mm	2	D	3401E0011	3401E0011
16mm	16.5mm	2mm	2	D	3402A0084	3402A0084
16mm	17mm	2mm	2	D	3401E0201	3401E0201
15.92mm	17.29mm	2mm	3	D	3401E0012	3401E0012
16mm	16.5mm	2mm	3	D	3402A0085	3402A0085
16mm	17.5mm	2mm	3	D	3402N0002	3402N0002
16mm	17mm	2mm	3	D	3401E0202	3401E0202
22.86mm	22.86mm	2.5mm	Triangle	F	3401E0117	
12.7mm	12.7mm	3.18mm	1	G	3402N0056	3402N0056
12.7mm	12.7mm	3.18mm	1.5	G	3402N0055	3402N0055
12.7mm	12.7mm	3.18mm	1.5	G	3402E0017	3402E0017
12.7mm	12.7mm	3.18mm	1.5/1.5	G	3402E0008	3402E0008
12.7mm	12.7mm	3.18mm	2	G	3402E0016	3402E0016
12.7mm	12.7mm	3.18mm	2	G	3402N0054	3402N0054
12.7mm	12.7mm	3.18mm	2/2	G	3402E0003	3402E0003
12.7mm	12.7mm	3.18mm	3	G	3402E0004	3402E0004
12.7mm	12.7mm	3.18mm	3	G	3402N0053	3402N0053
12.7mm	12.7mm	3.18mm	25 deg	G	3402N0097	3402N0097
14.13mm	11mm	3mm	1	G	3402A0124	3402A0124
13.90mm	11mm	3mm	1.5	G	3402A0125	3402A0125
13.67mm	11mm	3mm	2	G	3402A0126	3402A0126
13.21mm	11mm	3mm	3	G	3402A0082	3402A0082
20mm	20mm	2mm	2	4xR	3401E0042	3401E0042
34mm	12.7mm	3mm	1.5/2/3/Bevel	H	CSEN750002	CSEN750002
34mm	12.7mm	3mm	1.5/2/3/Bevel	H	3402N0026	3402N0026

Images are **not to scale** and only serve to identify the general shape of an insert. **Final determination of correct insert is confirmed when ordered.**

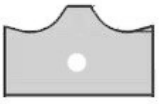
Style B



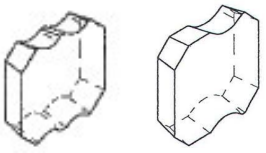
Style C

Style D

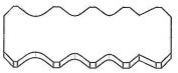
Style W



Style G



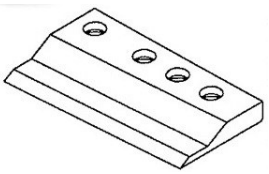
Style H



Style F

BIESSE HSS GUILLOTINE / MOBILE KNIFE

Width	Height	Thickness	Item No.
90mm	49.5mm	9mm	E0814E0401



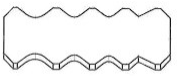
HOLZHER RADIUS INSERTS

Style	Item No. RH	Item No. LH
Form 1 (mod.Style H)	209.8172	209.8121
Form 8 (mod.Style H)	209.8741	209.8709
Form 11 (mod.Style H)	209.9063	209.9071
Form 20 (md. Style H)	209.8172	209.8121

Width	Height	Thickness	R	Style	Item No. RH	Item No. LH
12mm	12mm	1.5mm	3	L	4202.012.14	4202.012.15
16mm	17.5mm	2mm	2	D	4107.016.02	4107.016.02
16mm	17.5mm	2mm	3	D	4107.016.03	4107.016.03
19.6mm	15.2mm	2mm	3	N	4202.196.14	4202.196.15
20mm	12mm	1.5mm	2	P	4108.020.02	Scraping
20mm	12mm	1.5mm	3	P	4108.020.03	Scraping

Images are **not to scale** and serve only to identify the general shape of an insert. **Final determination of correct insert is confirmed when ordered.**

Style H



Style L

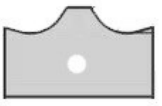
SCM RADIUS INSERTS

Width	Height	Thickness	R	Style	Item No. RH	Item No. LH
30mm	12mm	1.5mm	2	L	0333724141B	0333724140L
15mm	12mm	1.5mm	3	L	0333724139H	0333724138F
15mm	12mm	1.5mm	2	L	0367140072A	0367140073C
15mm	12mm	1.5mm	3	L	0367140069E	0367140071H
16mm	13mm	2mm	1.5	D	0738160125F	0738160125F
16mm	13mm	2mm	2	D	0738160127A	0738160127A
16mm	14mm	2mm	3	D	0738160129E	0738160129E
16mm	14.2mm	2mm	2	W	0369806413E	0369806413E
16mm	14.4mm	2mm	1.5	W	0369806411A	0369806411A
16mm	14.4mm	2mm	2	W	0369924071B	0369924071B
16mm	14.4mm	2mm	3	W	0369924076C	0369924076C
16mm	14.4mm	2mm	3	W	0369924555L	0369924555L
16mm	17,5mm	2mm	1.5	D	0757901216F	0757901216F
16mm	17,5mm	2mm	2	D	0757900911L	0757900911L
16mm	17.5mm	2mm	3	D	0357901207H	0357901207H
16mm	14.4mm	2mm	R1.5/Flat	W	0369924625H	0369924625H
16mm	14.4mm	2mm	R2/Flat	W	0369924564H	0369924564H
20mm	14.4mm	2mm	R3/Flat	W	0369934669B	0369934669B
20mm	12mm	1.5mm	3	L	0356218776E	0356118776D
30mm	12mm	1.5mm			99-005161-0578	Glue scraper
12.7mm	12.7mm	3.18mm	1	G	0375150359L	SCRAPE
12.7mm	12.7mm	3.18mm	1.5	G	0337424621F	SCRAPE
12.7mm	12.7mm	3.18mm	2	G	0337424622H	SCRAPE
12.7mm	12.7mm	3.18mm	3	G	0337424601D	SCRAPE

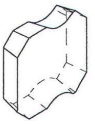
Style N

Style D

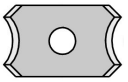
Style W



Style G



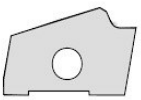
Style P



BRANDT RADIUS INSERTS

Width	Height	Thickness	R	Style	Item No. RH	Item No. LH
12mm	14.5mm	2mm	3	N	4202.012.14	4202.012.15
15mm	14.5mm	2mm	2	N	4202.015.13	4202.015.12
15mm	14.5mm	2mm	3	N	4202.015.14	4202.015.15
19.6mm	15.2mm	2mm	3	N	4202.196.14	4202.196.15
20.5mm	14mm	2mm	2	S	4202.124.02	4202.124.03
20.5mm	14mm	2mm	3	S	4202.124.00	4202.124.01
20mm	12mm	1.5mm	2	P	4108.020.02	Scraping
20mm	12mm	1.5mm	3	P	4108.020.03	Scraping

Style S



FRAVOL RADIUS INSERTS

Width	Height	Thickness	R	Style	Item No. RH	Item No. LH
16mm	17.5mm	2mm	2	M	102.0015	102.0016
16mm	17.5mm	2mm	3	M	102.0014	102.0013
16mm	17.5mm	2mm	2	S	102.0022	102.0023
16mm	17.5mm	2mm	3	S	102.0011	102.0012

Style M

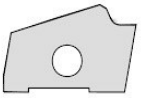
Style S

HOMAG/IMA/IDM RADIUS INSERTS

Width	Height	Thickness	R	Style	Item No. RH	Item No. LH
16mm	17.5mm	2mm	2	D	4202.016.02	4202.016.02
16mm	17.5mm	2mm	3	D	4202.016.03	4202.016.03
20.5mm	14mm	2mm	2	S	4202.124.02	4202.124.03
20.5mm	14mm	2mm	3	S	4202.124.00	4202.124.01
20mm	12mm	1.5mm	2	P	4108.020.02	Scraping
20mm	12mm	1.5mm	3	P	4108.020.03	Scraping

Style D

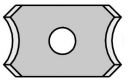
Style S



CEHISA RADIUS INSERTS

Width	Height	Thickness	R	Style	Item No. RH	Item No. LH
20mm	16mm	2mm	3	N	4202.020.03R	4202.020.03L

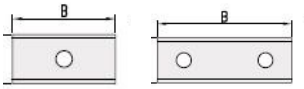
Style P



Style N

UNIVERSAL STRAIGHT TRIMMER INSERTS

Width (B)	Height	Thickness	R	Item No.
12mm	12mm	1.5mm	Various	4200.012.00
12mm	12mm	1.5mm	SCM	T1030
14.3mm	14.3mm	2.5mm	Various	4200.143.14
14.6mm	9mm	1.5mm	SCM	99-146920-0659
15mm	12mm	1.5mm	Various	4200.015.00
15mm	12mm	1.5mm	SCM	0369924734L
20mm	12mm	1.5mm	Biesse	3402N0040
20mm	12mm	1.5mm	Biesse	3401E0066
20mm	12mm	1.5mm	Various	4200.020.00
20mm	12mm	1.5mm	SCM	T4032
25mm	12mm	1.5mm	Biesse	3402N0127
30mm	12mm	1.5mm	Biesse	3402N0011
30mm	12mm	1.5mm	Various	4200.030.00
30mm	12mm	1.5mm	SCM	T4033
40mm	12mm	1.5mm	Various	4200.040.00
50mm	12mm	1.5mm	Various	4200.050.00

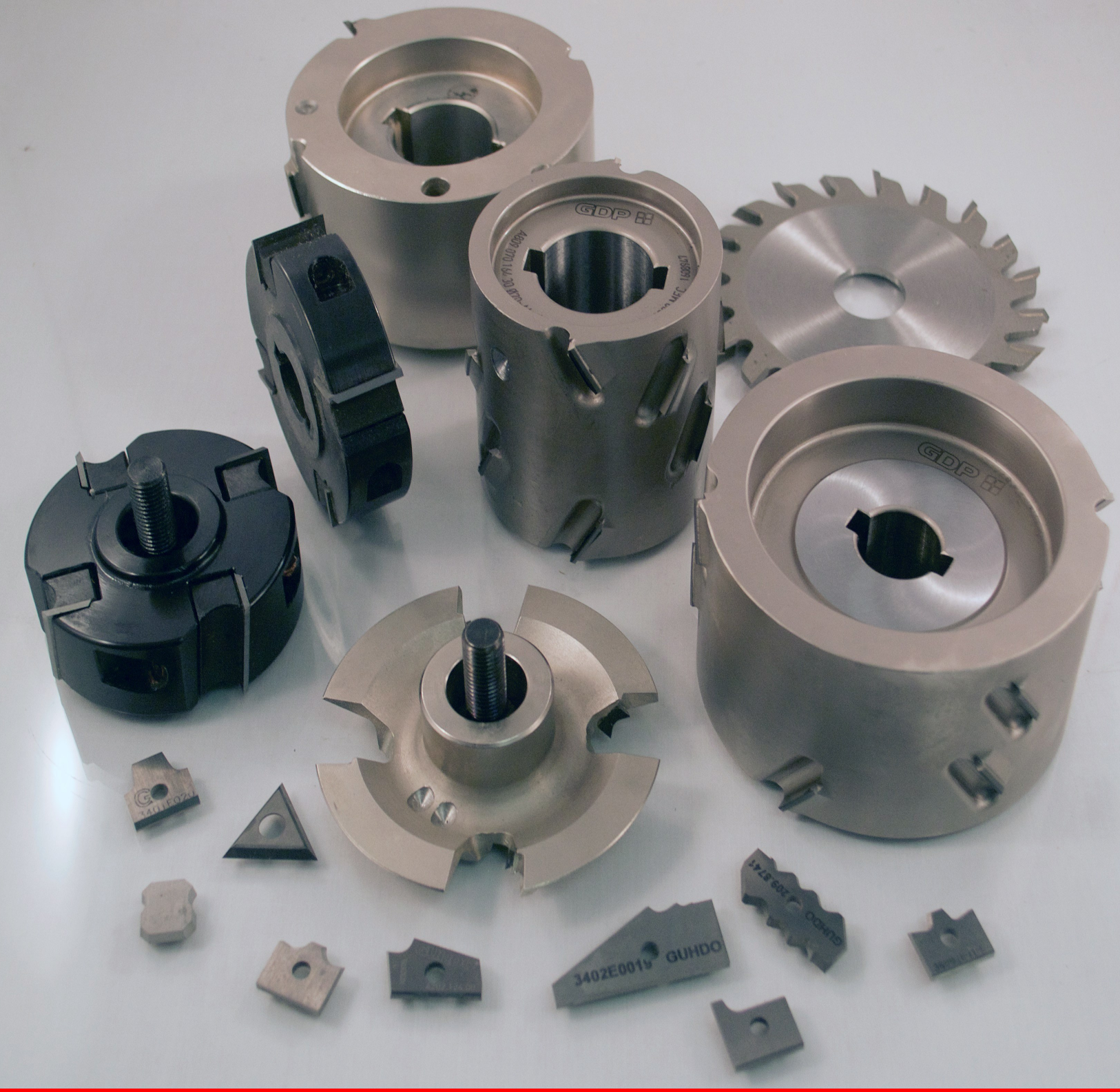


Didn't find what you need?

We make insert knives to your specifications!

- **fast turnaround**
- **standard pricing!**

GDP® GUHDO®



Rev. 1/17

800-544-8436
www.guhdo.com